

Managed Product - 17612

Code 17612 Product Category MF - Metal Frames Inactive <Not Set>

Imperial 3070 SGLWLD ME 4 16 534 CRS KD RH (4-1/2S; ASA) Manufacturer RP - Republic Builders Products

Metric 914.4 x 2133.6 SGLWLD ME 4 16 146 CRS KD RH (4-1/2S; ASA) Web Site

Product Type Product Review Note **1** Create the welded frame as SGLWLD or SGLWLDCO KD construction so parts will be removed from inventory. Components must be built for inventory in order to add them as parts to the product assembly.

Review Date Jan 14/15

Note

Invalid Note

Properties Equivalent Products Attachments

Item/Attribute	Description	Value
2 Check the Stock Item box		

Warehouse MAIN PICKUP WEST1

Product Cost Sell Usage Warehouse Locations Alternate Assembly

Stock Item Serialized Managed Serial Numbers Serial Numbers Tax Exempt

Supplier 1055 Republic Builders Estimated Lead Time

Inventory Requisitioned Max Requisitioned Qty Restocking Basis NonSeasonal

Safety Qty Min Order Qty Review Cycle

Service Center Delivery Program

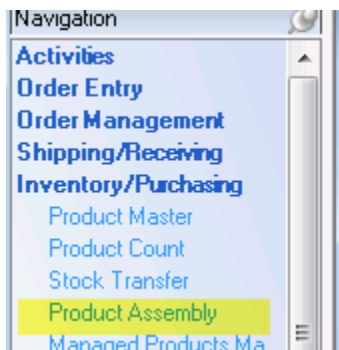
Expense Warehouse Location

Detailed Transactions

3 Enter the Warehouse Location

Warehouse Location	Qty	Primary	Active
Frames - Frame Inventory	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

After saving the managed product just built click on the Product Assembly tab to add the components and labor for the shop welded frame.



Warehouse

Product

Cost

Sell

Usage

Warehouse Locations

Alternate

Assembly



Click the Assembly tab

Warehouse Product Selection



Unselected Products



Filter using any of the columns below

Product Code	Product Description	Warehouse	Warehouse Name	Warehouse Area	Warehouse Location	Warehouse Location Name	Qty	Primary	Supplier	Manufacturer
								<input type="checkbox"/>	REP	
3619	30 HD ME 4 16 534 CR...	MAIN	Main Warehouse	Main Warehou...	Frames	Frame Inventory	0	<input checked="" type="checkbox"/>	1055 - Republic Builders	RP - Republic Builders Products
17612	3070 SGLWLD ME 4 1...	MAIN	Main Warehouse	Main Warehou...	Frames	Frame Inventory	0	<input checked="" type="checkbox"/>	1055 - Republic Builders	RP - Republic Builders Products
17613	70 SJ ME 4 16 534 CR...	MAIN	Main Warehouse	Main Warehou...	Frames	Frame Inventory	0	<input checked="" type="checkbox"/>	1055 - Republic Builders	RP - Republic Builders Products
17614	70 HJ ME 4 16 534 CR...	MAIN	Main Warehouse	Main Warehou...	Frames	Frame Inventory	0	<input checked="" type="checkbox"/>	1055 - Republic Builders	RP - Republic Builders Products



Select the required components and click Add

Selected Products

Product Code	Product Description	Warehouse	Warehouse Name	Warehouse Area	Warehouse Location	Warehouse Location Name	Qty	Primary	Supplier	Manufacturer
								<input type="checkbox"/>		
3619	30 HD ME 4 16 534 CR...	MAIN	Main Warehouse	Main Warehou...	Frames	Frame Inventory	0	<input checked="" type="checkbox"/>	1055 - Republic Builders	RP - Republic Builders Products
17613	70 SJ ME 4 16 534 CR...	MAIN	Main Warehouse	Main Warehou...	Frames	Frame Inventory	0	<input checked="" type="checkbox"/>	1055 - Republic Builders	RP - Republic Builders Products
17614	70 HJ ME 4 16 534 CR...	MAIN	Main Warehouse	Main Warehou...	Frames	Frame Inventory	0	<input checked="" type="checkbox"/>	1055 - Republic Builders	RP - Republic Builders Products



Click OK to Save

Prep/Part/Labor Picker

Available

Mfg	Group	Type	D/F/H	Short Desc	Price	Description
<input checked="" type="checkbox"/>		LABOR	F	CONT WELD		CONT WELD 3-SIDED FRAME
<input type="checkbox"/>		LABOR	F	FACE WELD		FACE WELD 3-SIDED FRAME
<input type="checkbox"/>		LABOR	H	IP		Install Product - Hardware
<input type="checkbox"/>		LABOR	F	WELD Z		WELD Z ANCH <7'6" FRAME, <7" JAMB
<input type="checkbox"/>	AD8 SHOP	LABOR	F	FW3SF2		Full Web Weld 3pcs Frame 2" HD
<input type="checkbox"/>	CRSH ANCH-IS	LABOR	F	P&S	0.00	Prep for Plug and Strap Anchors
<input type="checkbox"/>	MIHW BH - Anchors	LABOR	F	Weld-WANCH		Weld Anchors (6)
<input type="checkbox"/>	MIHW BH - Channels	LABOR	D	Prep-DPS		Prep for Door Position Switch

Managed Product Parts and Labor

Add Remove

Selected

Mfg	Short Desc	Description	Width(Inches)	Height(Inches)	Width(mm)	Height(mm)
<input type="checkbox"/>	CHED	FACE WELD	0.0000	0.0000	0.0000	0.0000

OK Cancel

8 Right click here to open labor picker

9 Click on Add Assembly Labor

Add Assembly Labor Ctrl+Shift+A
Delete Assembly Labor Ctrl+Shift+D

Prep/Part/Labor Picker

Available

Mfg	Group	Type	D/F/H	Short Desc	Price	Description
<input checked="" type="checkbox"/>		LABOR	F	CONT WELD		CONT WELD 3-SIDED FRAME
<input type="checkbox"/>		LABOR	F	FACE WELD		FACE WELD 3-SIDED FRAME
<input type="checkbox"/>		LABOR	H	IP		Install Product - Hardware

Managed Product Parts and Labor

Add Remove

Selected

Mfg	Short Desc	Description	Width(Inches)	Height(Inches)	Width(mm)	Height(mm)
<input type="checkbox"/>	CHED	FACE WELD	0.0000	0.0000	0.0000	0.0000

10 Select the labor operations required, click Add, click OK to save

OK Cancel

Total up all material and labor costs and enter under the cost tab. See item 12 below

Product	Cost	Sell	Usage	Warehouse Locations	Alternate	Assembly
Pieces						
Product Code	Description	Qty	Unit Cost	Extended Cost Σ	Warehouse Location	
3619	30 HD ME 4 16 534 CRS KD	1	12.00	12.00	Frames - Frame Inventory	
17614	70 HJ ME 4 16 534 CRS KD RH (4-1/2S)	1	20.00	20.00	Frames - Frame Inventory	
17613	70 SJ ME 4 16 534 CRS KD RH (ASA)	1	17.00	17.00	Frames - Frame Inventory	
Labor						
Product Code	Description	Qty	Cost	Supplies Cost	Extended Cost Σ	Note
14447	FACE WELD 3-SIDED FRAME	1	8.00	0.00	8.00	

11 Enter cost of supplies used

At present cost is user maintained

Product	Cost	Sell	Usage	Warehouse Locations	Alternate	Assembly	
List Price	0.00	Reorder Cost					
Pricing Unit	Quantity	Exclusive	Supplier Sku				
Each	1	<input type="checkbox"/>					
Quantity	Discount String	Maintain Discount	Net Cost	Maintain Net Cost	Freight	Overhead	Total Cost
1		<input type="checkbox"/>	57.00	<input checked="" type="checkbox"/>	0.00 %	0.00 %	57.00

12 Enter Net Cost, check Maintain Net Cost, add freight and overhead as necessary